

TYPICAL PROPERTIES of TEFLON® PTFE

ASTM or UL test	Property	PTFE (unfilled)	PTFE (25% glass filled)	PTFE (25% carbon filled)
PHYSICAL				
D792	Density (lb/in ³) (g/cm ³)	0.078 2.16	0.081 2.25	0.075 2.08
D570	Water Absorption, 24 hrs (%)	< 0.01	0.02	0.05
MECHANICAL				
D638	Tensile Strength (psi)	3,900	2,100	1,900
D638	Tensile Modulus (psi)	80,000	-	-
D638	Tensile Elongation at Break (%)	300	270	75
D790	Flexural Strength (psi)	No break	1,950	2,300
D790	Flexural Modulus (psi)	72,000	190,000	160,000
D695	Compressive Strength (psi)	3,500	1,000	1,700
D695	Compressive Modulus (psi)	70,000	110,000	87,000
D785	Hardness, Shore D	D50	D60	D62
D256	IZOD Notched Impact (ft-lb/in)	3.5	-	-
THERMAL				
D696	Coefficient of Linear Thermal Expansion (x 10 ⁻⁵ in./in./°F)	7.5	6.4	6.0
D648	Heat Deflection Temp (°F / °C) at 264 psi	132 / 55	150 / 65	150 / 65
D3418	Melting Temp (°F / °C)	635 / 335	635 / 335	635 / 335
-	Max Operating Temp (°F / °C)	500 / 260	500 / 260	500 / 260
C177	Thermal Conductivity (BTU-in/ft ² -hr-°F) (x 10 ⁻⁴ cal/cm-sec-°C)	1.70 5.86	3.1 10.6	4.5 15.5
UL94	Flammability Rating	V-O	V-O	V-O
ELECTRICAL				
D149	Dielectric Strength (V/mil) short time, 1/8" thick	285	-	-
D150	Dielectric Constant at 1 MHz	2.1	2.4	-
D150	Dissipation Factor at 1 MHz	< 0.0002	0.05	-
D257	Volume Resistivity (ohm-cm)at 50% RH	> 10 ¹⁸	> 10 ¹⁵	10 ⁴

NOTE: The information contained herein are typical values intended for reference and comparison purposes only. They should NOT be used as a basis for design specifications or quality control. Contact us for manufacturers' complete material property datasheets. All values at 73°F (23°C) unless otherwise noted.

Some types of Teflon parts from Teflon® we machine are:

Back-Up Rings	Medical Parts	Seals
Bearings	Nozzles	Semiconductor Parts
Blocks	O-Rings	Sleeves
Bushings	Pads	Spacers
Cams	Parts	Valve Seats
Caps	Plugs	Washers
Gaskets	Rings	Wear Pads
Guides	Rollers	Wear Rings

Applications:

- Gaskets
- Seals
- Bushings
- Insulators
- Bearings
- Valve Seats

Material Highlights:

- Low co-efficient of friction
- Excellent wear and abrasion resistance properties
- Excellent mechanical strength
- Easily machined
- Chemically inert and corrosion resistant
- Continuous operating temperature of up to 500° F
- FDA compliant

Manufacturing Capabilities:

- CNC Machining
- CNC Milling
- CNC Turning
- Fabrication Services
- Machining